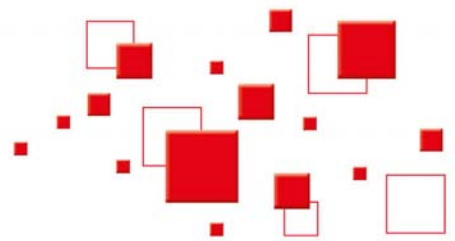


# Technical Information

## FLEX



Plasticizer for polyurethane products

Product Category: **C 5**

### Fields of use

Plasticizer for the use in R-M polyurethane products (2K fillers, 2K topcoats, 2K clears).

### Additional Information

FLEX increases the flexibility of polyurethane products, making it possible to paint plastics and composites regardless of their flexibility.

### Technical characteristics

Solids content 49 % ± 2	Density 0.950 – 1.050 g/cm <sup>3</sup>
Storage temperature min. 5°C to max. 45°C	Shelf life 36 months

### Application

The amount of FLEX to be added to the 2K products varies and depends on the flexibility of the plastic to be painted. See painting processes A 1.6.1 – A 1.6.4

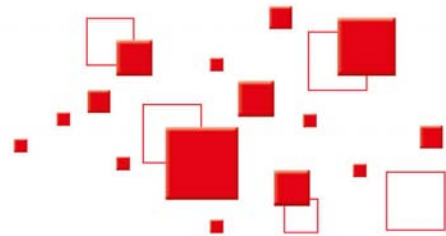
### Substrate / Pre-treatment / Cleaning




See PREP'ART A 1.5 – A 1.6

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at [www.mppaint.com](http://www.mppaint.com) or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

R-M Automotive Refinish Paints, Z.I. du Merret F-60676 Clermont de l'Oise Cedex, Tel. (+33) (0) 3 44 77 77 77, 12/2014





	<b>Potlife:</b> The addition of FLEX does not change the potlife significantly.
	As specified in the technical data sheet of the product in which FLEX is being used.
	As specified in the technical data sheet of the product in which FLEX is being used.
	The addition of FLEX increases the drying times of the products. Do not force-dry refinishes on PU foam because this might lead to pin holing defects.

### Finishing

#### Safety instructions

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.